

DART
AEROSPACE
S013203

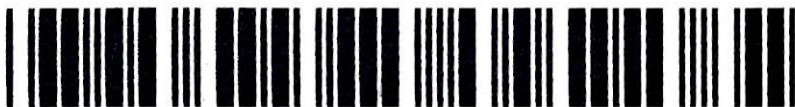
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Stud Receiver, Lower

PART NO: D4148-3

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/24/17

Job No: 168194



Dart Hawkesbury
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Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200

D4148-3
Job Sheet 168194



Part No: D4148-3

Job Qty: 16 ea

Part Name: Stud Receiver, Lower



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/10/17

Job Tracking No:

Due Date: 11/27/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV E SHEET 4 IPP REV:A NEW ISSUE 10-06-24 JLM VERIFIED BY:DD IPP REV:B 11.03.02 AS
PER DWG REV.D DD VERF:EC IPP REV:C 13.08.21 DWG REV.E / ECN 13-624 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		11/24/17	0.00	0.00	Start Up Machining		mm L 12/4/24
100	Bandsaw	16 pcs		11/24/17	0.00	0.76	Bandsaw1		mm L
110	CNC Vertical Machining	16 pcs		11/27/17	0.30	21.62	HAAS 1		SC. /
120	QC	16 pcs		11/27/17	0.00	0.00	QC2		
130	QC	16 pcs		11/27/17	0.00	0.00	QC8		FK 17-12-04
170	Packaging	16 pcs		11/27/17	0.00	0.00	Packaging3	STOP	AT
180	QC21-SA	16 Ea		11/27/17	0.00	0.00	QC21		

Part Op 100 - 5.350" LONG

Descriptions: 110 - MACHINE AS PER FOLI FA944 AND DWG

DEC 08 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303B1.000X03.000	8	9	0	0

Fm 137481 42 = 7.25

Part Specifications

Specifications could not be found.

Plex 11/10/17 3:48 PM dart.poulin.mario

5013202

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
		OTHER : _____							